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29. An infant formula comprising a thickening agent comprising at least one waxy grain starch component containing at least about 95% amylopectin content in an amount effective to ameliorate regurgitation in infants wherein said formula has a caloric density of not more than 24 Cal./Fl. oz. and said formula stains red with iodine.

30. The infant formula of claim 29 wherein said waxy starch is pregelatinized.

31. The infant formula of claim 29 wherein said formula has a caloric density of not more than about 20 Cal./Fl. oz. and said waxy starch component is present in an amount ranging from 1.8 to 5 g per 100 Calories of formula.

32. The infant formula of claim 29 wherein said formula has a caloric density of not more than about 30 Cal./Fl.oz.

33. The infant formula of claim 32 wherein said waxy grain starch is a waxy corn starch and is present in an amount ranging from 2 to about 4.7 g per 100 Calories of formula.

34. The infant formula of claim 33 wherein said waxy corn starch comprises at least about 95% by weight amylopectin.

35. The infant formula of claim 34 wherein said waxy corn starch comprises at least about 98% by weight amylopectin.

36. The infant formula of claim 33 having a Brookfield viscosity of about 35 to about 150 cp and after reconstitution, said formula does not separate into two phases or gel into a solid mass when stored overnight in the refrigerator.

37. The infant formula of claim 29 wherein said waxy grain starch is waxy rice starch.

38. The infant formula of claim 37 wherein said waxy rice starch is pregelatinized.

39. The infant formula of claim 38 wherein said formula has a caloric density of about 20 Cal./Fl.oz. and further

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comprises nutrients in an amount sufficient to sustain healthy human life for an extended period.

40. The infant formula of claim 39 wherein said waxy rice starch comprises at least about 95% by weight amylopectin.

41. The infant formula of claim 40 wherein said waxy rice starch comprises at least about 98% by weight amylopectin.

42. The infant formula of claim 41 wherein said thickener is present in an amount ranging from 1.8 to 5 g per 100 Calories of formula.

43. An infant formula comprising per 100 Kcal of total formula, about 1.8 g to about 4.5 g protein, about 3.3 g to about 6 g lipid, about 7 g to about 14 g carbohydrate, and from about 1.8 to 5 g of a waxy grain starch, to ameliorate regurgitation in infants wherein said formula has a caloric density of not more than 24 Cal./Fl. oz.

44. An infant formula according to claim 43 wherein said waxy grain starch is selected from waxy rice starch, waxy corn starch, waxy sorghum starch, or a mixture thereof.

45. An infant formula according to claim 44 wherein said waxy grain starch has an amylopectin content of at least about 98% by weight and is present in an amount ranging from 2 g to about 4.7 g of starch per 100 Cal of formula.

46. An infant formula according to claim 45 wherein said waxy grain starch is waxy grain starch present in an amount ranging from 2 to 3 g of starch per 100 calories of formula.

47. An infant formula comprising a thickening agent selected from the group consisting of waxy rice starch, waxy corn starch, waxy sorghum starch or a mixture thereof in an amount effective to ameliorate regurgitation in infants. wherein said infant formula stains red with iodine and said formula has a caloric density of not more than 20 Cal./Fl. oz.

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